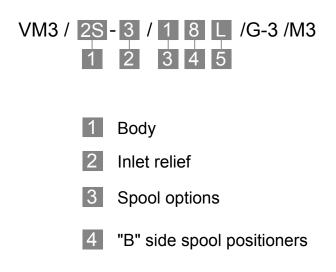


### VM3 Specifications

Nominal flow rate		45 l/min	12 US gpm
	parallet or tandem circuit	315 bar	4600 psi
Operating pressure (maximum)	series circit	210 bar	3050 psi
Back pressure (maximum)	on outlet port T	25 bar	360 psi
Fluid temperature range	with NBR(BUNA-N) seals	from -20°C to 80°C	from -4° to 176°F
	with FPM(VITON) seals	from -20°C to 100°C	from -4° to 212°F
	operating range	from 15 to 75 mm <sup>2</sup> /s	from 15 to 75 cst
Viscosity	min	12 mm²/s	12 cst
	max.	400 mm <sup>2</sup> /s	400 cst
Ambient temperature range		from -40°C to 60°C	from -40° to 140°F

• All specifications, dimensions and design characteristics shown in this catalogue are subject to change without notice





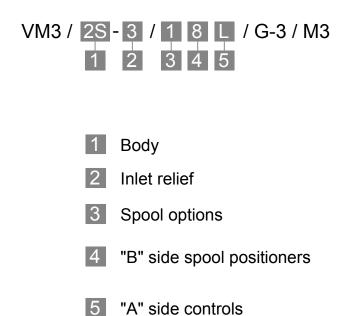
5 "A" side controls

1:	Body	WITHOUT SERVICE PORT VALVES PREARRANGEMENT (INCLUDE BODY, SEALS, RINGS AND LOAD CHECK VALVE.)		
	TYPE	DESCRIPTION		
	1 - S	1 section		
	2 - S	2 section		
	3 - S	3 section		
	4 - S	4 section		
	5 - S	5 section		
	6 - S	6 section		
2:	Inlet Relief			
	TYPE	CODE	DESCRIPTION	
	DG-2	VM32002	Range 40 to 80 bar / 580 to 1150 psi, standard setting 80 bar / 1150 psi	
	DG-3	VM32003	Range 63 to 200 bar / 900 to 2900 psi, standard setting 120 bar / 1750 psi	
	DG-4	VM32004	Range 160 to 315 bar / 2300 to 4600 psi, standard setting 220 bar / 3200 psi	
	SV	VM32100	Relief valve blanking plug	



3: Spool Option	IS	
TYPE	CODE	DESCRIPTION
1	VM33001	Double acting, 3 positions, with A, B closed in neutral position
2	VM33002	Double acting, 3 positions, with A, B open to Tank in neutral position
3	VM33003	Single acting on A closed in neutral position, 3 positions, B plugged
5	VM33005	Double acting, 3 positions, with B open to Tank in neutral position
6	VM33006	Double acting, 3 positions, with A open to Tank in neutral position
7	VM33007	Single acting on A open to Tank in neutral position, 3 positions, B plugged
9	VM33009	Double acting, 3 positions, with P, T, A, B closed in neutral position (Closed center)
10	VM33010	Double acting, 3 positions, with A, B open to Tank and P, T closed in neutral position (Closed
5DY	VM33052	center) Double acting, 4 positions, floating circuit in 4th position with A, B open to Tank by pulling the lever
5PYX	VM330511	Double acting, 4 positions, floating circuit in 4th position with A, B open to Tank by pushing the lever (with check valve)
5PY	VM33051	Double acting, 4 positions, floating circuit in 4th position with A, B open to Tank by pushing the lever
Z41	VM33041	Double acting, 4 positions, regenerative circuit in 4th position with P open to A, B by pulling the lever (Rest in pos.1)
Z42	VM33042	Double acting, 4 positions, regenerative circuit in 4th position with P open to A, B by pulling the lever (Rest in pos.0)
4: B Side Spoo	I Positioners	
TYPE	CODE	DESCRIPTION
6-1	VM44061	Detent in pos. 1-0-2, without spring centered
6-2	VM44062	2 positions, detent in pos. 0-2, without spring centered
6-3	VM44063	2 positions, detent in pos. 1-0, without spring centered
8D2	VM44200	With spring return to neutral position and pin with M8 male thread for dual control
8EP3	VM44300	ON/OFF Electro-Pneumatic actuator
8P	VM44080	ON/OFF Pneumatic actuator
8MG1 (NO)	VM44801	Microswitch kit operated in pos. 1 (Normally Open)
8MG2 (NO)	VM44802	Microswitch kit operated in pos. 2 (Normally Open)
8MG3 (NO)	VM44803	Microswitch kit operated in pos. 1&2 (Normally Open)
8MG3 (NO) MG (NO)	VM44803 VM44804	
. ,		Microswitch kit operated in pos. 1&2 (Normally Open)
MG (NO)	VM44804	Microswitch kit operated in pos. 1&2 (Normally Open) Microswitch with NO terminal
MG (NO) 8MG1 (NC)	VM44804 VM448011	Microswitch kit operated in pos. 1&2 (Normally Open) Microswitch with NO terminal Microswitch kit operated in pos. 1 (Normally Closed)
MG (NO) 8MG1 (NC) 8MG2 (NC)	VM44804 VM448011 VM448021	Microswitch kit operated in pos. 1 (Normally Closed) Microswitch kit operated in pos. 2 (Normally Closed)
MG (NO) 8MG1 (NC) 8MG2 (NC) 8MG3 (NC)	VM44804 VM448011 VM448021 VM448031	Microswitch kit operated in pos. 1&2 (Normally Open) Microswitch with NO terminal Microswitch kit operated in pos. 1 (Normally Closed) Microswitch kit operated in pos. 2 (Normally Closed) Microswitch kit operated in pos. 1&2 (Normally Closed)
MG (NO) 8MG1 (NC) 8MG2 (NC) 8MG3 (NC) MG (NC)	VM44804 VM448011 VM448021 VM448031 VM448041	Microswitch kit operated in pos. 1&2 (Normally Open)         Microswitch with NO terminal         Microswitch kit operated in pos. 1 (Normally Closed)         Microswitch kit operated in pos. 2 (Normally Closed)         Microswitch kit operated in pos. 1&2 (Normally Closed)         Microswitch kit operated in pos. 1&2 (Normally Closed)         Microswitch kit operated in pos. 1&2 (Normally Closed)         Microswitch with NC terminal
MG (NO) 8MG1 (NC) 8MG2 (NC) 8MG3 (NC) MG (NC) 8	VM44804 VM448011 VM448021 VM448031 VM448041 VM44008	Microswitch kit operated in pos. 1&2 (Normally Open) Microswitch with NO terminal Microswitch kit operated in pos. 1 (Normally Closed) Microswitch kit operated in pos. 2 (Normally Closed) Microswitch kit operated in pos. 1&2 (Normally Closed) Microswitch with NC terminal With spring return to neutral position
MG (NO) 8MG1 (NC) 8MG2 (NC) 8MG3 (NC) MG (NC) 8 8 8-1	VM44804 VM448011 VM448021 VM448031 VM448041 VM44008 VM44081	Microswitch kit operated in pos. 1&2 (Normally Open)         Microswitch with NO terminal         Microswitch kit operated in pos. 1 (Normally Closed)         Microswitch kit operated in pos. 2 (Normally Closed)         Microswitch kit operated in pos. 1&2 (Normally Closed)         Microswitch with NC terminal         With spring return to neutral position         2 positions, with spring centered from pos. 1
MG (NO) 8MG1 (NC) 8MG2 (NC) 8MG3 (NC) MG (NC) 8 8 8-1 8-2	VM44804 VM448011 VM448021 VM448031 VM448041 VM44008 VM44081 VM44082	Microswitch kit operated in pos. 1&2 (Normally Open)         Microswitch with NO terminal         Microswitch kit operated in pos. 1 (Normally Closed)         Microswitch kit operated in pos. 2 (Normally Closed)         Microswitch kit operated in pos. 1&2 (Normally Closed)         Microswitch with NC terminal         With spring return to neutral position         2 positions, with spring centered from pos. 1         2 positions, with spring centered from pos. 2





VM45003

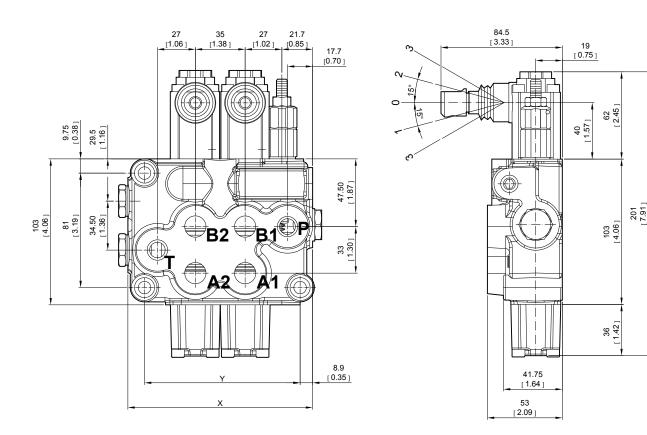
TQ

4: B Side Spool	Positioners		
ТҮРЕ	CODE	DESCRIPTION	
8ED3+RV-KE1R3	VM44201	1S: ON/OF Electro-Hydraulic control kit with pilot and drain line+backpressure valve (12/24 VDC)	
8ED3+RV-KE2R3	VM44202	2S: ON/OF Electro-Hydraulic control kit with pilot and drain line+backpressure valve (12/24 VDC)	
8ED3+RV-KE3R3	VM44203	3S: ON/OF Electro-Hydraulic control kit with pilot and drain line+backpressure valve (12/24 VDC)	
8ED3+RV-KE4R3	VM44204	4S: ON/OF Electro-Hydraulic control kit with pilot and drain line+backpressure valve (12/24 VDC)	
8ED3+RV-KE5R3	VM44205	5S: ON/OF Electro-Hydraulic control kit with pilot and drain line+backpressure valve (12/24 VDC)	
8ED3+RV-KE6R3	VM44206	6S: ON/OF Electro-Hydraulic control kit with pilot and drain line+backpressure valve (12/24 VDC)	
8ER3+KE1SO	VM44401	1S: ON/OF Electro-Hydraulic control kit with collector kit for external pilot and drain	
8ER3+KE2SO	VM44402	2S: ON/OF Electro-Hydraulic control kit with collector kit for external pilot and drain	
8ER3+KE3SO	VM44403	3S: ON/OF Electro-Hydraulic control kit with collector kit for external pilot and drain	
8ER3+KE4SO	VM44404	4S: ON/OF Electro-Hydraulic control kit with collector kit for external pilot and drain	
8ER3+KE5SO	VM44405	5S: ON/OF Electro-Hydraulic control kit with collector kit for external pilot and drain	
8ER3+KE6SO	VM44406	6S: ON/OF Electro-Hydraulic control kit with collector kit for external pilot and drain	
5: A Side control	ls		
ТҮРЕ	CODE	DESCRIPTION	
L	VM45000	Standard lever box	
SLP	VM45001	Without lever box, with dust-proof plate	
LCB	VM45002	Joystick lever for 2 section operation	

Flexible cable connection



## VM3 Dimensions Monoblock Directional Control Valves



#### **Standard threads**

Ports	Inlet P	A and B	Outlet T and C
BSP	G3/8	G3/8	G3/8
UN-UNF	3/4-16 UNF-2B (SAE 8)	3/4-16 UNF-2B (SAE 8)	3/4-16 UNF-2B (SAE 8)
METRIC	M18x1.5	M18x1.5	M18x1.5

• G-1/2 : G4 G-3/8 : G3 G-3/4 : G6

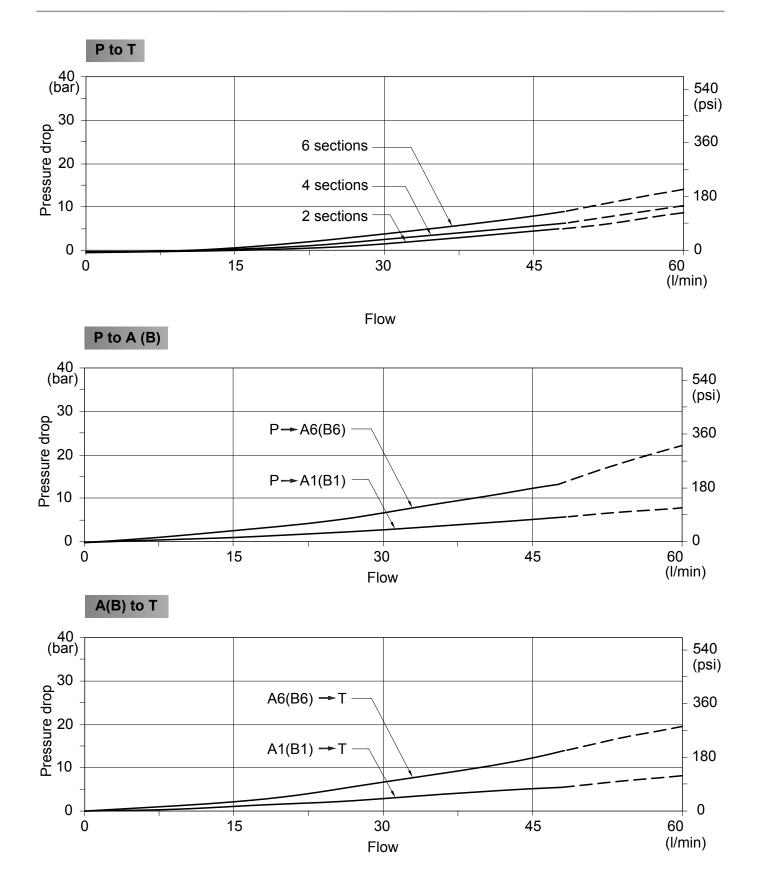
• SAE 8 : E8 SAE 10 : E10 SAE 12 : E12 SAE 16 : E16

#### **Standard dimensions**

ТҮРЕ	X		Y	
1175	mm	in	mm	in
VM3/1S	93.5	3.68	73	2.87
VM3/2S	130.5	5.14	110	4.33
VM3/3S	165.5	6.52	147	5.79
VM3/4S	202.5	7.97	184	7.24
VM3/5S	239.5	9.43	221	8.7
VM3/6S	276.5	10.89	258	10.16

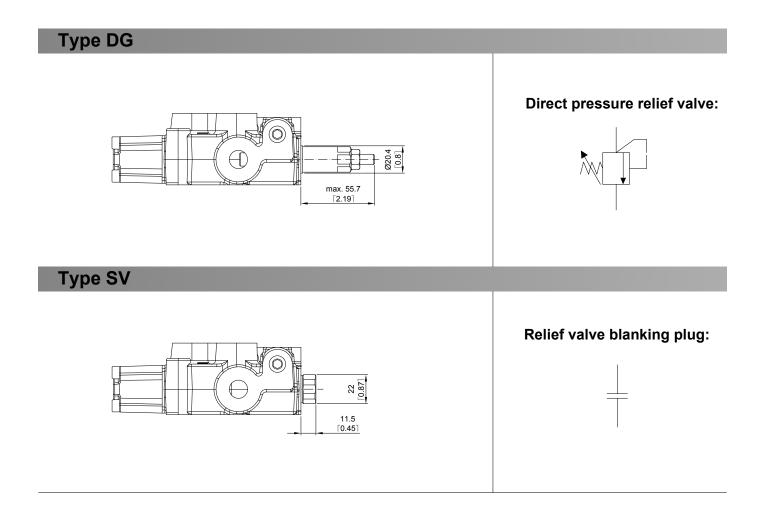


## VM3 Performance curve chart Monoblock Directional Control Valves

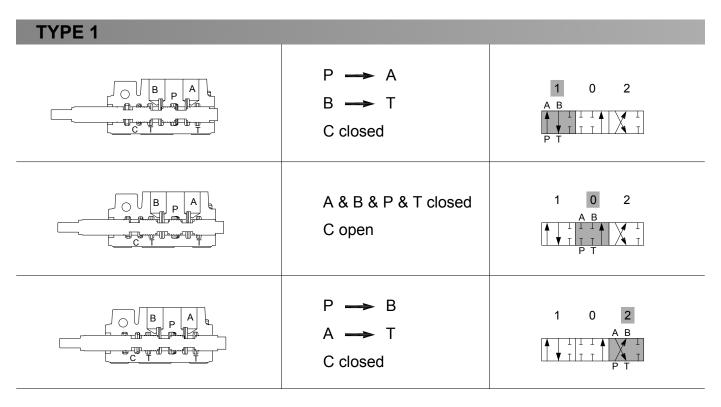


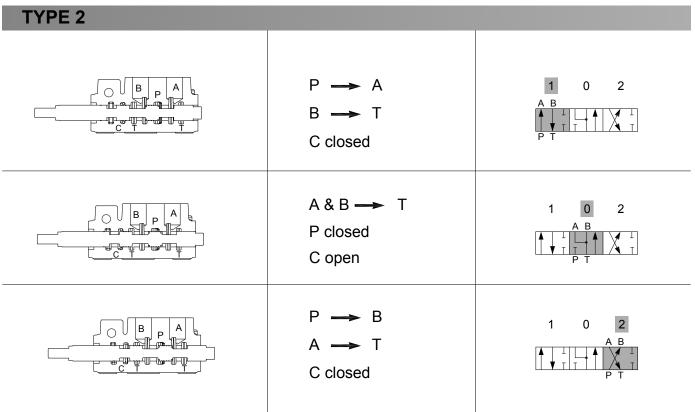


# VM3 Inlet Relief (Optional) Monoblock Directional Control Valves

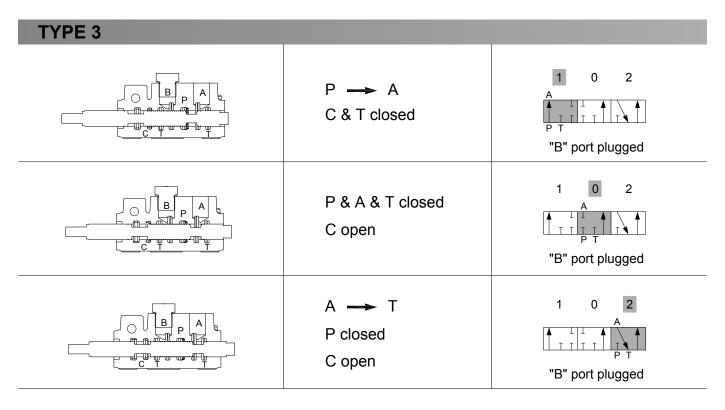


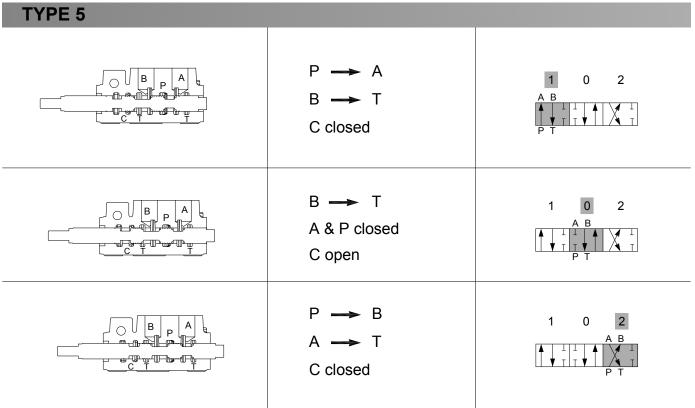




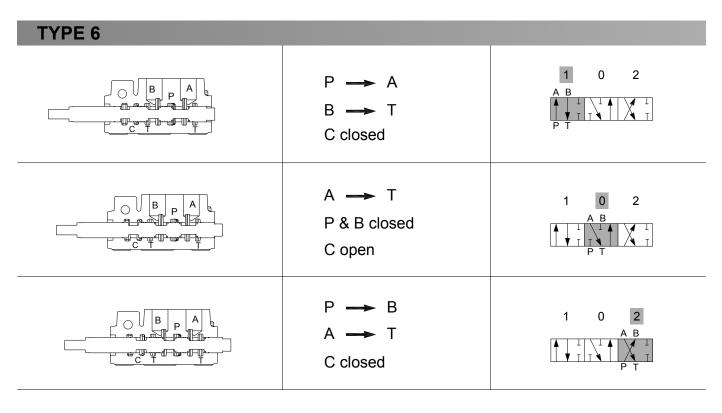


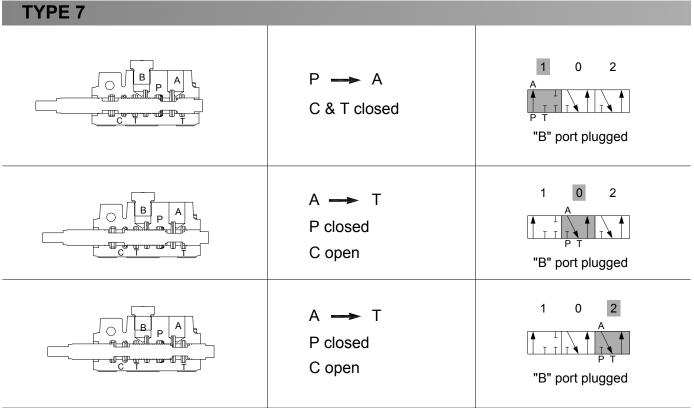




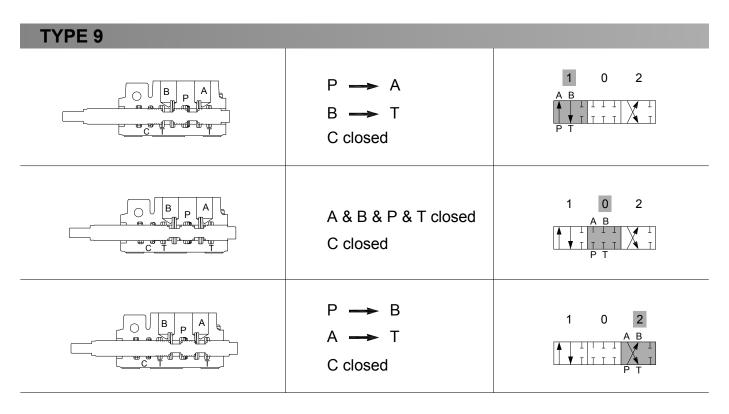


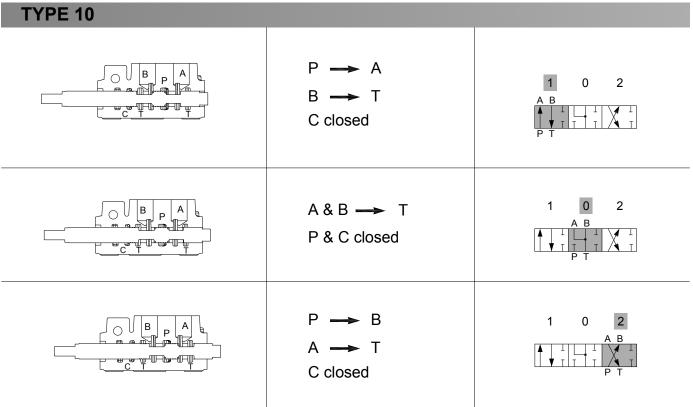




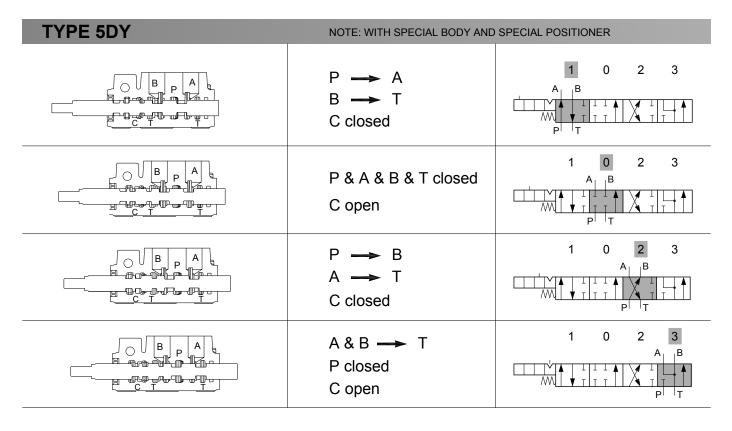












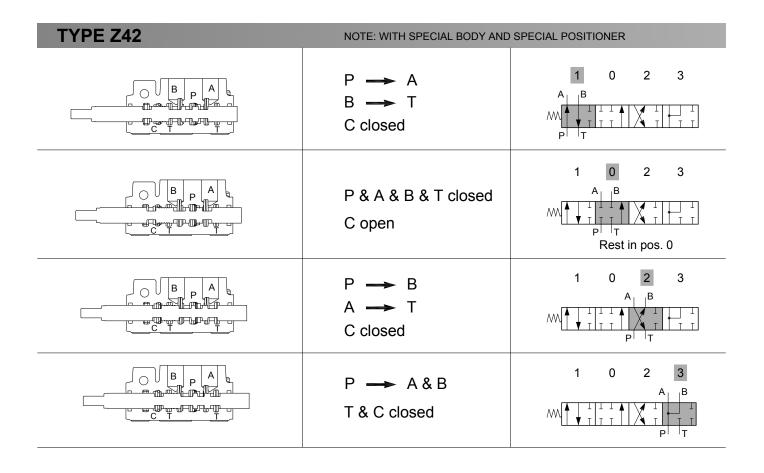
TYPE 5PYX	NOTE: WITH SPECIAL BODY AND	SPECIAL POSITIONER
	A & B <del>&gt;</del> T P closed C open	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
	$P \longrightarrow A$ $B \longrightarrow T$ $C closed$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
	P & A & B & T closed C open	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
	$P \longrightarrow B$ $A \longrightarrow T$ $C closed$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$



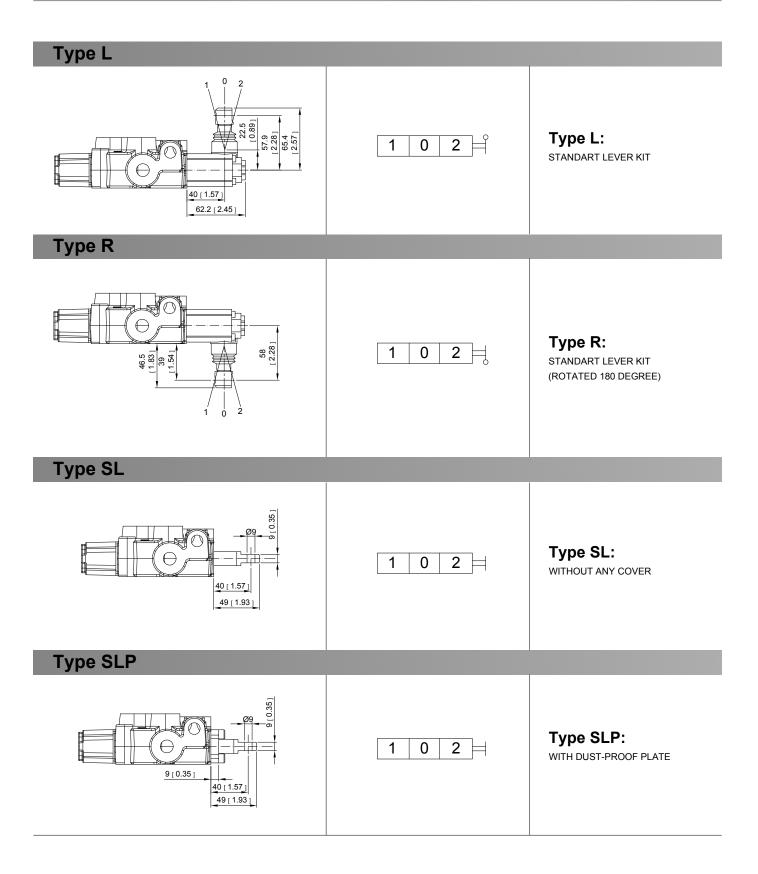
TYPE 5PY	NOTE: WITH SPECIAL BODY AND	SPECIAL POSITIONER
	A & B <del>&gt;</del> T P closed C open	
	$P \longrightarrow A$ $B \longrightarrow T$ C closed	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
	P & A & B & T closed C open	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
	$\begin{array}{ccc} P & \longrightarrow & B \\ A & \longrightarrow & T \\ C \ closed \end{array}$	

TYPE Z41	SPECIAL POSITIONER	
	$\begin{array}{ccc} P & \longrightarrow & A \\ B & \longrightarrow & T \\ C \ closed \end{array}$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
	P & A & B & T closed C open	
	$\begin{array}{ccc} P & \longrightarrow & B \\ A & \longrightarrow & T \\ C \ closed \end{array}$	
	P → A & B T & C closed	



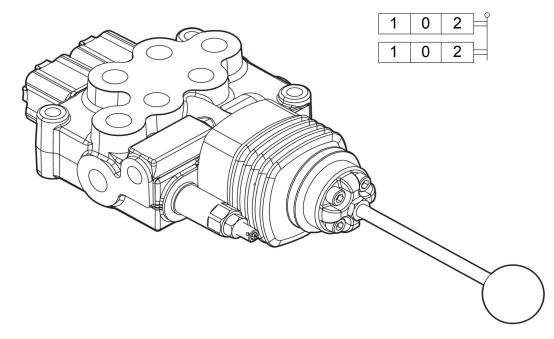


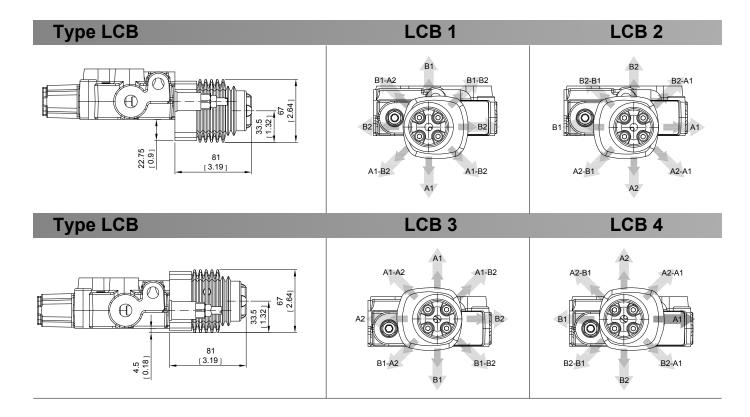






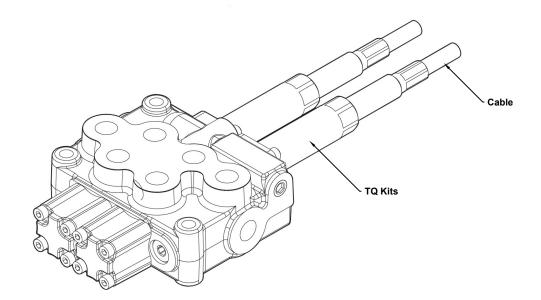
### LCB: Joystick control





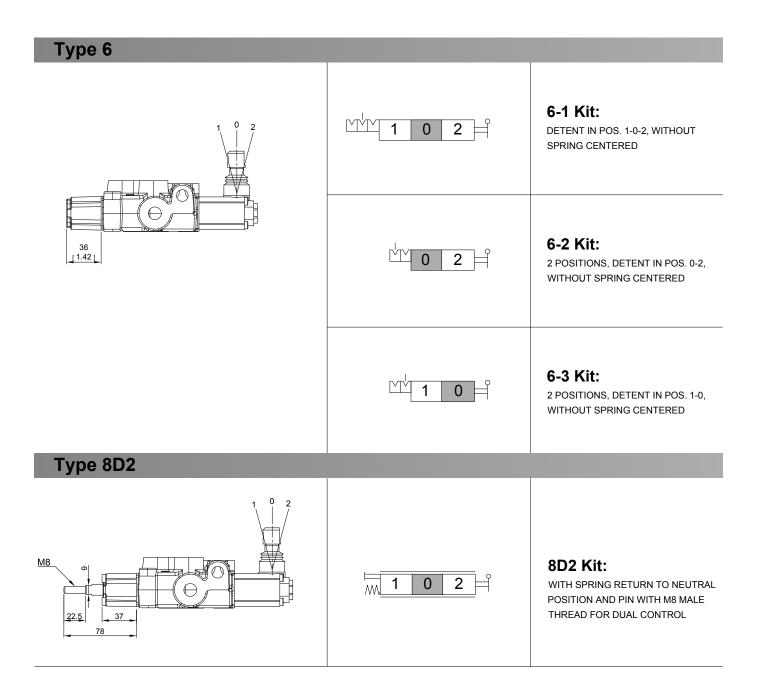


### Note : CONNECTION KIT NOT INCLUDE CABLE



Туре ТQ	
M16x1.5 $M6x1.0$ $10$ $80$ $90$	<b>TQ Kit:</b> 1 0 2 ⊨

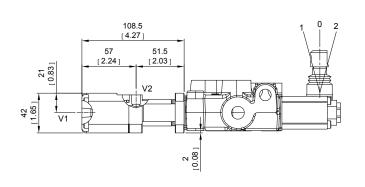


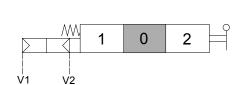




### Type 8P

V1 & V2: NPT 1/8 - 27



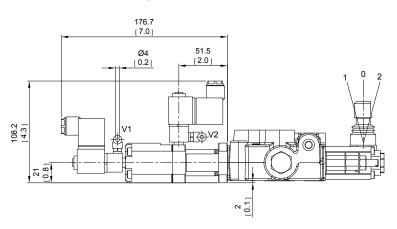


#### **Operating feature:**

PILOT PRESSURE (MIN.): 5.5 BAR / 80 PSI PILOT PRESSURE (MAX.): 10 BAR / 145 PSI

### Type 8EP3

**ON/OFF** electro-pneumatic control:

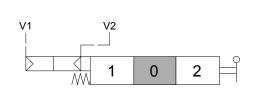




Solenoid operating features:

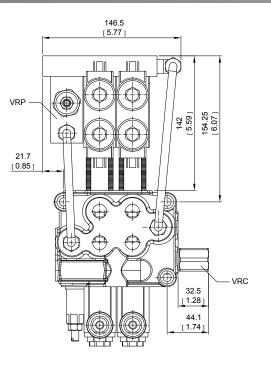
NOMINAL VOLTAGE: 24VDC

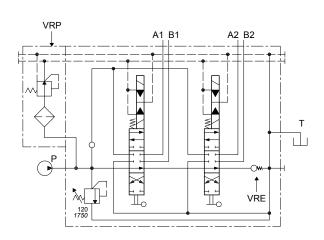
NOMINAL VOLTAGE TOLERANCE: ± 10% POWER RATING: 5W

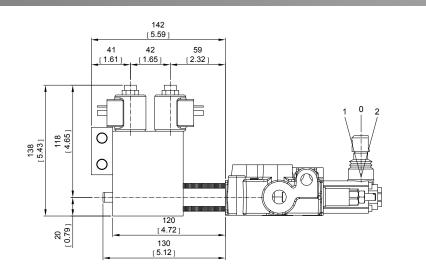


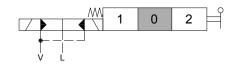


### Type 8ED3









#### **Operating features:**

PILOT PRESSURE:

• MIN. 10 BAR / 145 PSI

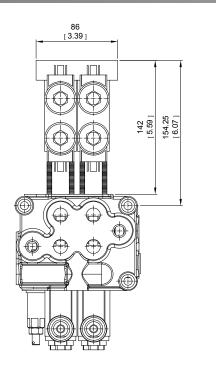
MAX. 50 BAR / 725 PSI
MAX. BACKPRESSURE ON DRAIN L: 25 BAR / 360 PSI

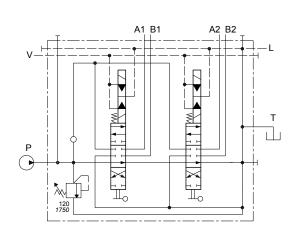
#### **Coil features:**

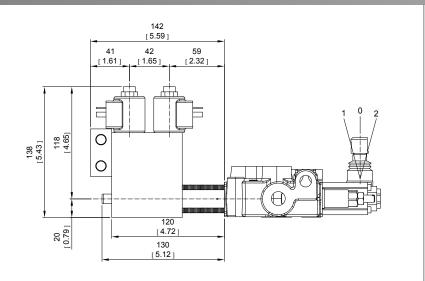
NOMINAL VOLTAGE TOLERANCE: ± 10% ELECTRIC POWER: 21 W STANDARD VOLTAGE: 12 VDC / 24 VDC

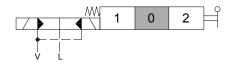


### Type 8ER3









#### **Operating features:**

PILOT PRESSURE: • MIN

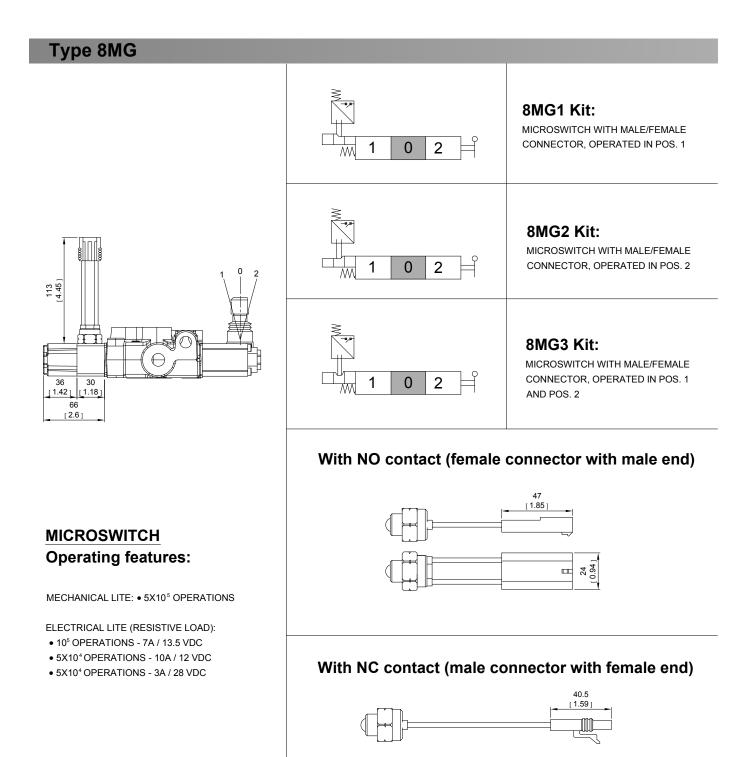
• MIN. 10 BAR / 145 PSI • MAX. 50 BAR / 725 PSI

MAX. BACKPRESSURE ON DRAIN L: 25 BAR / 360 PSI

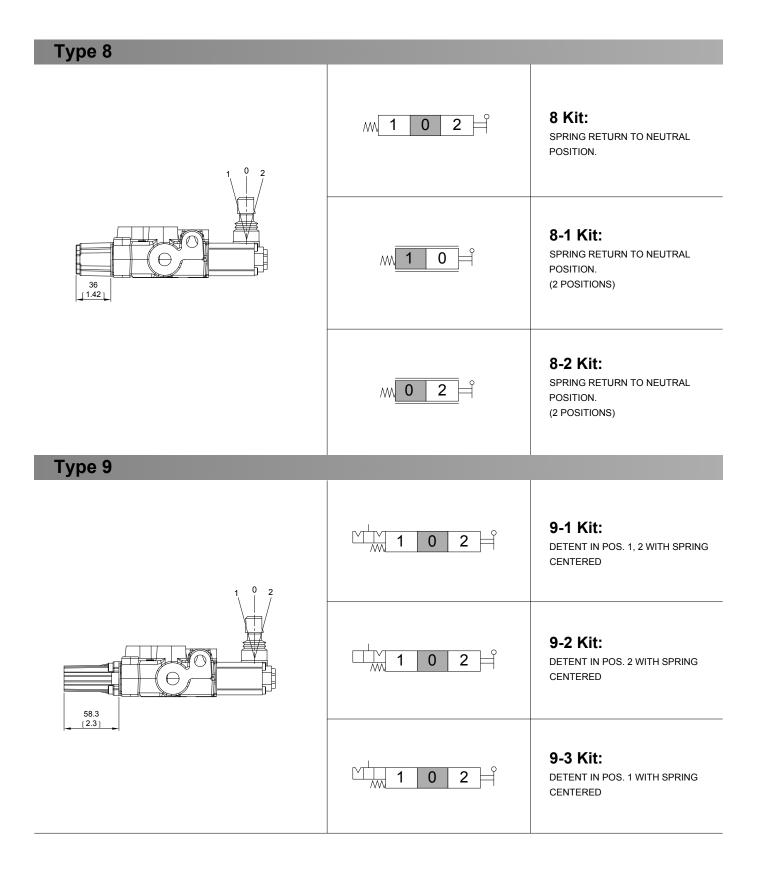
#### **Coil features:**

NOMINAL VOLTAGE TOLERANCE: ± 10% ELECTRIC POWER: 21 W STANDARD VOLTAGE: 12 VDC / 24 VDC



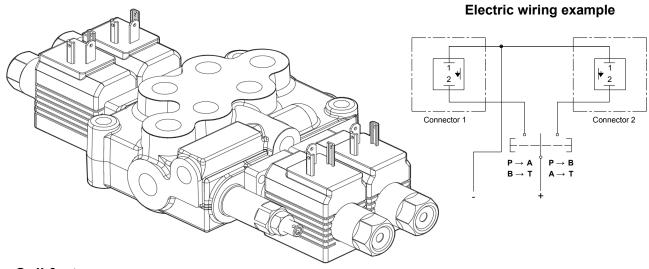








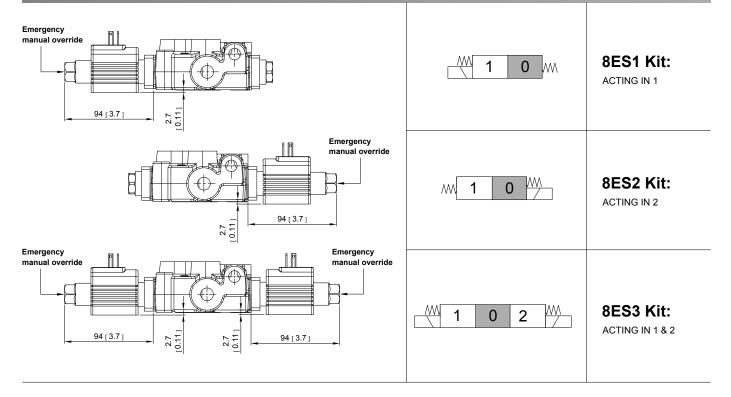
# VM3 B Side (Optional controls) Monoblock Directional Control Valves



#### **Coil features:**

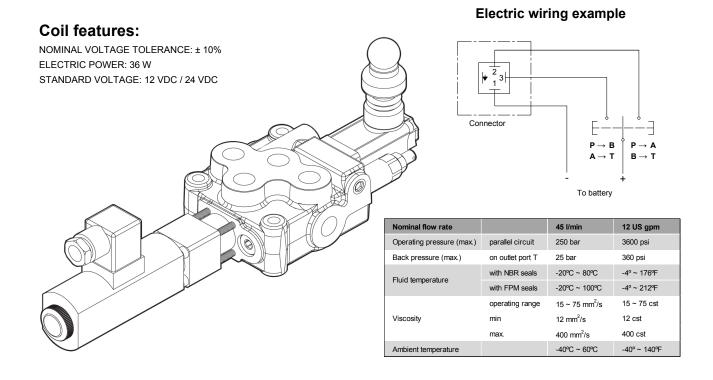
NOMINAL VOLTAGE TOLERANCE: ± 10% ELECTRIC POWER: 36 W STANDARD VOLTAGE: 12 VDC / 24 VDC

### Type 8ES

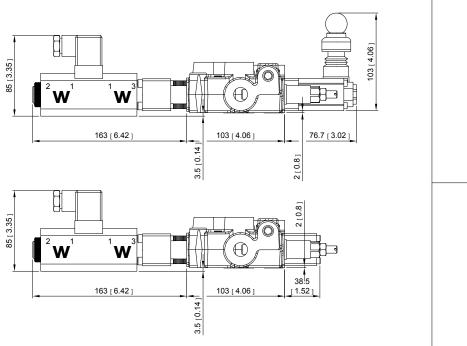


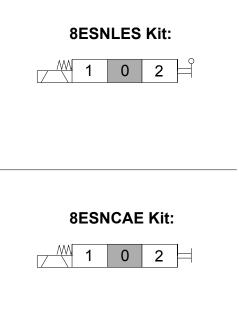


# VM3 B Side (Optional controls) Monoblock Directional Control Valves



Type 8ESN

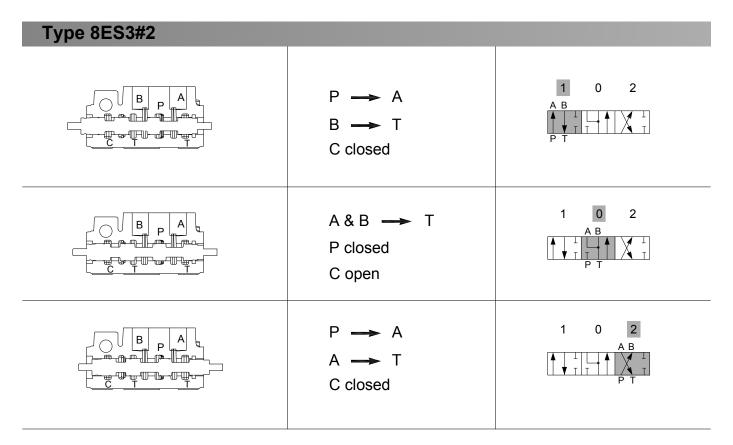






# VM3 Special spool (Options for 8ES Kit) Monoblock Directional Control Valves

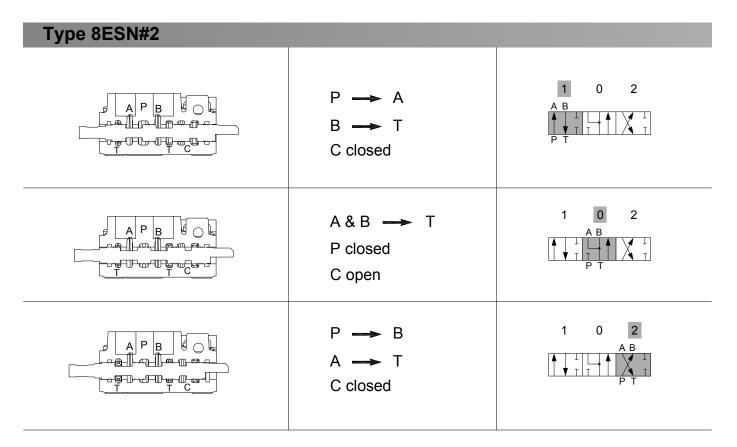
Type 8ES3#1		
	$P \longrightarrow A$ $B \longrightarrow T$ $C closed$	
	A & B & P & T closed C open	
	$P \longrightarrow B$ $A \longrightarrow T$ C closed	$\begin{array}{c c} 1 & 0 & 2 \\ \hline A & B \\ \hline & T & T & T \\ \hline & T & T & T \\ \hline & T & T & T \\ \hline & P & T \end{array}$





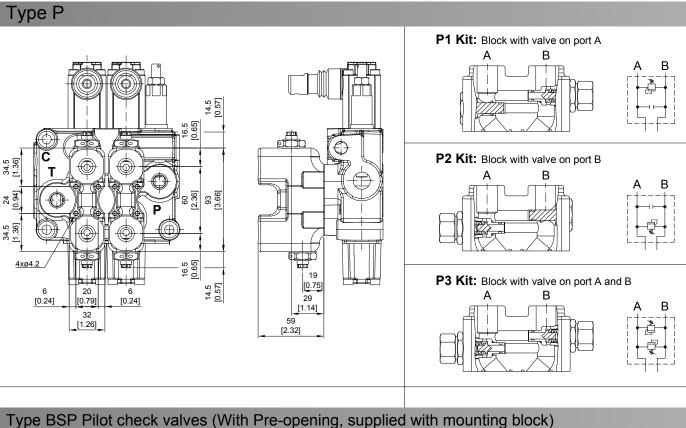
# VM3 Special spool (Options for 8ESN Kit) Monoblock Directional Control Valves

Type 8ESN#1		
	$P \longrightarrow A$ $B \longrightarrow T$ $C closed$	1 0 2 A B I I I I I I I P T
A P B G C Land Lond Ban Gran	P & T & A & B closed C open	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
A P B G C C A P	$P \longrightarrow B$ $A \longrightarrow T$ C closed	$\begin{array}{c c} 1 & 0 & 2 \\ \hline A & B \\ \hline \downarrow & \downarrow & \downarrow & \downarrow \\ \hline \downarrow & T & T & T \\ \hline P & T \end{array}$

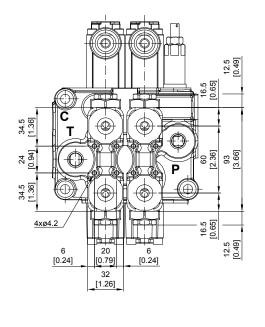


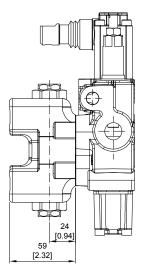


# VM3 Service and auxiliary valves Monoblock Directional Control Valves

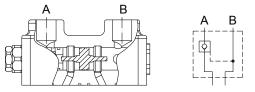


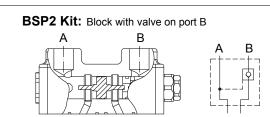
Type Bor Thot check valves (with The opening, supplied with mounting bid



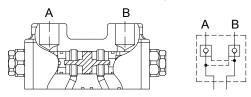


#### BSP1 Kit: Block with valve on port A





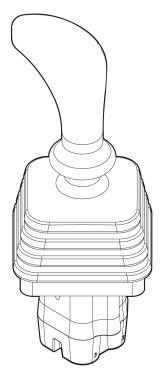
BSP3 Kit: Block with valve on port A and B





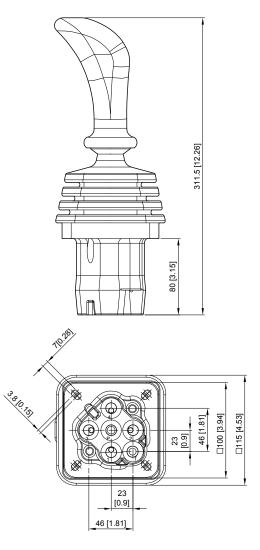
# VM3 Accessories Monoblock Directional Control Valves

### Type JHP-2

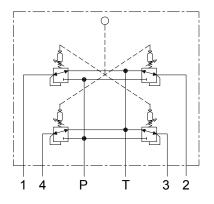


#### **Specifications:**

- $\bullet$  This data sheet shows technical spec. with mineral oil of 46 mm²/s (cSt) voscosity at 40°C (104°F)
- Flow: 5~20 LPM
- Feeding pressure: 30~100 bar
- Max. backpressure: 3 bar
- Internal leakage at 30 bar: 10~18 cm<sup>3</sup>/min
- Fluid: mineral oil
- Fluid temperature: -10~80°C
- Ambient temperature: -40~60°C



#### HYDRAULIC SCHEME:



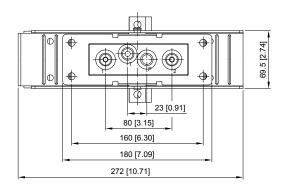


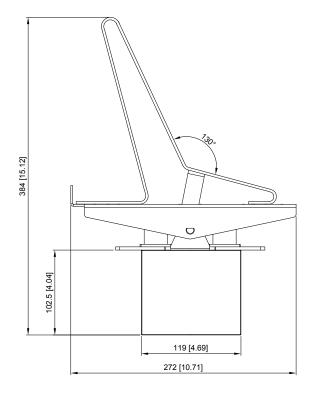
# VM3 Accessories Monoblock Directional Control Valves

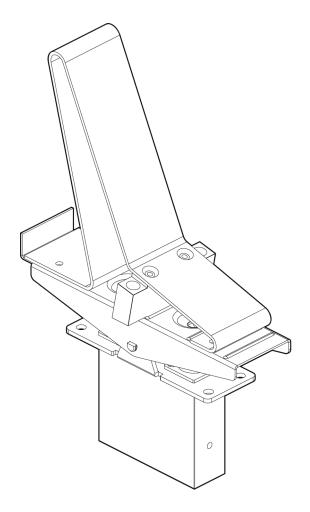
### Type PHP-1

#### Specifications:

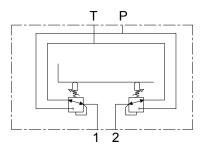
- This data sheet shows technical spec. with mineral oil of 46 mm<sup>2</sup>/s (cSt) voscosity at 40°C (104°F)
- Flow: 5~20 LPM
- Feeding pressure: 30~100 bar
- Max. backpressure: 3 bar
- Internal leakage at 30 bar: 10~18 cm³/min
- Fluid: mineral oil
- Fluid temperature: -10~80°C
- Ambient temperature: -40~60°C







#### HYDRAULIC SCHEME:





#### Power Beyond Conversion plug (Closed center plug)

